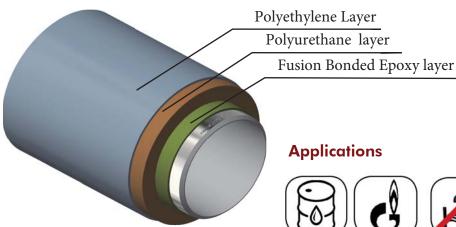
FBE-PU-PE PIPE



Fusion Bonded Epoxy Polyurethane Polyethylene Coating for steel pipes



Product Description

This Thermal Insulation Offered by Insupipe is a fusion Bonded Epoxy based followed by Polyurethane and polyethylene is designed for great insulation protection.











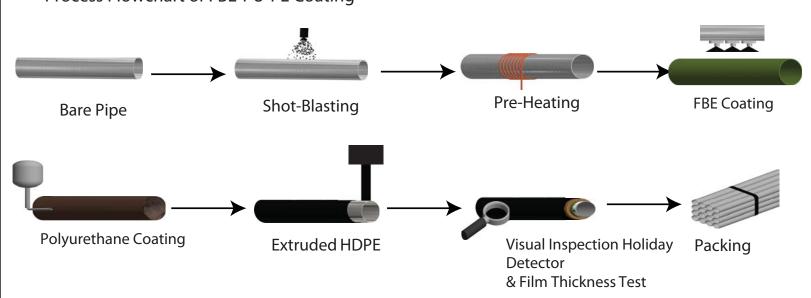


Related Standards and Specifications

- ASTM C591
- ASTM D3350
- ASTM C1029
- DIN 30670

Additional standards may also apply after contacting a Insupipe sales agent.

Process Flowchart of FBE-PU-PE Coating







| Thickness | | | | | |
|---|---------------------------|--------------|--------------------|------------------|-------------|
| Layers | 1st layer | 2nd layer | (Polyurethane) | 3rd layer (HDPE) | |
| Thickness | | | | | Jacket |
| | | Pipe Size | Insulation | | Thickness |
| | FBE | (in) | Thickness (in) | Jacket OD (in) | (in) |
| | A minimum of 8- 12 mil | 1 - 8 | 1 | OD < 12 | 0.1 |
| | | 10 - 12 | 1.5 | 12 < OD < 24 | 0.125 |
| | | 14 - 36 | 2 | OD > 24 | 0.15 |
| *Please ref | er back to one of | our sales ag | ent to be consulte | d to ensure that | the correct |
| | | formulation | will be provided. | | |
| | | Chemic | al Resistance | | |
| Chemicals | | | | | HDPE |
| Acids, Dilute or Weak | | | | | Е |
| Acids, Strong or Concentrated | | | | | G |
| Alcohols, Aliphatic | | | | | Е |
| Aldehydes | | | | | G |
| Bases/Alkali | | | | | Е |
| Esters | | | | | G |
| Hydrocarbons, aliphatic | | | | | G |
| Hydrocarbons, aromatic | | | | | N |
| Hydrocarbons, halogenated | | | | | N |
| Ketones, aromatic | | | | | N |
| Oxidizing agents, strong | | | | | F |
| Continuity | | | | | |
| holiday tested at 1,000 volts to ensure a void free coating | | | | | |
| Tests | | | | | |
| Tests Standa | | | | | rds |
| Coating Thickness DIN 30 | | | | | 670 |
| Holiday Test ASTM D | | | | | 3350 |
| K-factor ASTM C | | | | | -518 |
| Compressive Strength ASTM D- | | | | | 1621 |
| Maximum operating temperature | | | | | |
| -320ºF to 250ºF | | | | | |
| Compressive Strength of polyurethane | | | | | |
| 30 psi | | | | | |
| K-factor | | | | | |
| @ 73°F, 16 BTU-In | | | | | |
| | | Buried | d/ Unburied | | |
| Both ground and aboveground installations | | | | | |

*E: Excellent

**G: good

***F: Fair

****N: Not Recommended