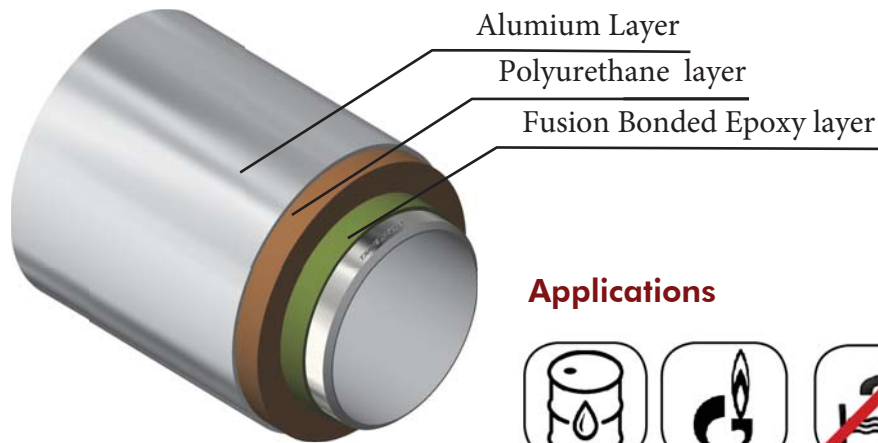


## FBE-PU-AL PIPE

Fusion Bonded Epoxy Polyurethane Aluminum Coating for steel pipe



### Product Description

The polyurethane in the fusion bonded epoxy followed by polyurethane and a layer of Aluminum provides an alternative for preventing hydrate formation in gas pipelines and providing freeze Protection.

### Applications

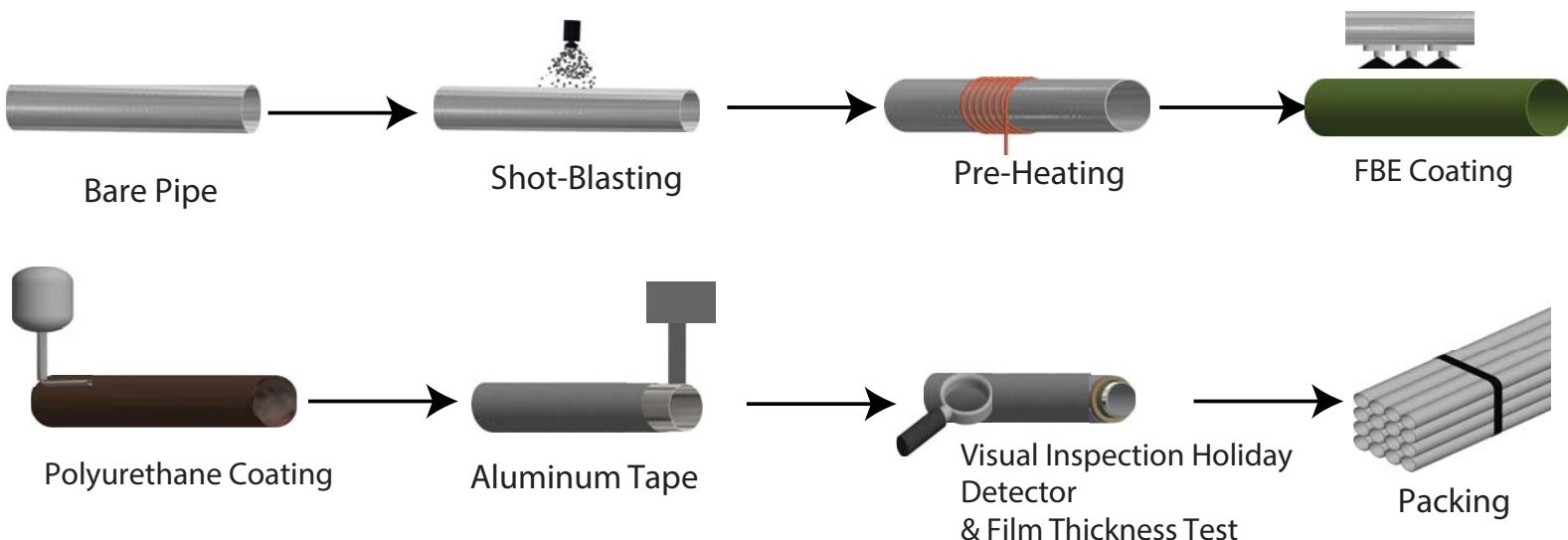


### Related Standards and Specifications

- EN 253
- ASME B31.1
- DIN 30670
- ASTM D3350

Additional standards may also apply after contacting an Insupipe sales agent.

### Process Flowchart of FBE-PU-AL Coating



### Contact us

Al Mafrq Industrial City  
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Tel:962 6 5353287 - Fax:962 6 5335395



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# FBE-PU-AL PIPE



PRODUCT DATA SHEET

Thickness				
Layers	1st layer	2nd layer (Polyurethane)		3rd layer
Thickness	FBE	Pipe Size (in)	Insulation Thickness (in)	(Aluminum diffusion barrier)
	A minimum of 8-12 mil	1 - 8	1	Aluminum Sheet
		10 - 12	1.5	
		14 - 36	2	

\*Please refer back to one of our sales agent to be consulted to ensure that the correct formulation will be provided.

Chemical Resistance	
Chemicals	Aluminum
Formic acid	F
Ammonia	G
Benzene, Butane	G
Calcium chloride	G
Acetic acid	G
Formaldehyde	G
Potassium chloride	F
Potassium hydroxide	N
Sodium chloride	F
Sodium hydroxide	G
Petroleum	G
Methylene chloride	G
Sulphuric acid	F
Water vapour	G
Lactic acid	G
Sodium carbonate	F

**Continuity**  
holiday tested at 1,000 volts to ensure a void free coating

Tests	
Tests	Standards
Coating Thickness	DIN 30670
Holiday Test	ASTM D3350
K-factor	ASTM C-518
Compressive Strength	ASTM D-1621

**Maximum operating temperature**  
-320°F to 250°F

**K-factor**  
@ 73°F, 16 BTU-In

**Buried/ Unburied**  
Both ground and aboveground installations

<b>Thermal Conductivity of Polyurethane</b>	<b>Tensile Strength of Polyurethane</b>
≤ 0.18 Btu-in/hr-ft <sup>2</sup> -°F	≥ 3,200 psi

<b>Hardness of Polyurethane</b>	<b>thermal efficiency of the Aluminum Barrier</b>
> 60 Shore D	Up to 30%

\*E: Excellent  
\*\*G: good  
\*\*\*F: Fair  
\*\*\*\*N: Not Recommended

**Contact us**

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